

View Online at <https://aerobasegroup.com/nsn/5320-01-331-7677>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.912 inches and 0.932 inches

**Head Style:**

Err-090

**Width Between Flats:**

Between 0.0635 inches and 0.0645 inches

**Shank Diameter:**

Between 0.1365 inches and 0.1375 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.2171 inches and 0.2219 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.682 inches and 0.692 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.138 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

32 micro inches on shank

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.