

View Online at <https://aerobasegroup.com/nsn/5320-01-332-3327>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.003 inches and 1.023 inches

Head Style:

Err-090

Head Height:

Between 0.075 inches and 0.085 inches

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.357 inches and 0.377 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.683 inches and 0.698 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

201000 pounds per square inch

Thread Size:

0.190 inches

Shear Strength:

117000 single pounds per square inch

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Spec, 258, cagec 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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