

View Online at <https://aerobasegroup.com/nsn/5320-01-333-6480>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1970 inches and 0.1990 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.375 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

Grip Length:

Between 0.157 inches and 0.219 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Complete top surface of head shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing operations

Material:

Titanium alloy uns r56400 stem

Material Specification:

Qq-s-763 federal specification 1st material response sleeve or ams 5639 assn standard 2nd material response sleeve or ams 5641 assn standard 3rd material response sleeve

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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