NSN 5320-01-333-6482

Blind Rivet - Page 1 of 1



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Head	Stv	Θ.

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1965 inches and 0.1985 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.378 inches and 0.385 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

Grip Length:

Between 0.200 inches and 0.250 inches

Features Provided:

Drive nut

Min. Tensile Strength (psi):

95000 pounds per square inch

Countersink Angle:

Between 129.0 degrees and 131.0 degrees

Special Features:

Acetal per I-p-392, insert; mild steel, color brown, drivenut; 175 ksi ft u, screw; locking feature consists of 3 indentations located 120 degrees apart on the periphery of the nut component

Heat Treatment:

Annealed sleeve

Material:

Titanium alloy uns r56400 nut

Material Specification:

Mil-t-9047 military specification single material response nut or ams 4928 assn standard single material response nut or ams 4967 assn standard single material response nut

Surface Treatment:

Phosphate nut

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

Mil-std (military Standard):

Mil-t-9047 spec.