

View Online at <https://aerobasegroup.com/nsn/5320-01-333-9984>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.510 inches and 1.530 inches

Head Style:

Err-090

Width Between Flats:

Between 0.5018 inches and 0.5066 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Solid film or dry film and cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.120 inches and 1.130 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

125000 single pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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