

View Online at <https://aerobasegroup.com/nsn/5320-01-334-4752>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.625 inches and 1.645 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.0944 inches and 0.0969 inches

**Width Between Flats:**

Between 0.1895 inches and 0.1930 inches

**Shank Diameter:**

Between 0.4360 inches and 0.4370 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.6620 inches and 0.6680 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.995 inches and 1.010 inches

**Thready Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Thread Size:**

0.438 inches

**Shear Strength:**

108000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.