NSN 5320-01-334-7972

Blind Rivet - Page 1 of 1



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Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1970 inches and 0.1990 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.342 inches

Expansion Device:

Threaded stem

Lubrication:

Paraffin wax or cetyl alcohol

Grip Length:

Between 0.282 inches and 0.344 inches

Features Provided:

Drive nut

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Drive nut color light gray. Complete top surface of head of nut shall be powder blasted to produce a surface finish of ra 50/80 micro inches

after all manufacturing operations

Material:

Titanium alloy uns r56400 nut

Material Specification:

Ams 4928 assn standard single material response nut or ams 4967 assn standard single material response nut

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A040a0