

View Online at <https://aerobasegroup.com/nsn/5320-01-336-5404>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1970 inches and 0.1990 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

0.270 inches

Expansion Device:

Threaded stem

Lubrication:

Dry film or paraffin wax or cetyl alcohol

Grip Length:

Between 0.345 inches and 0.406 inches

Features Provided:

Drive nut

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Drive nut color light gray. Complete top surface of head of nut shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing operations

Material:

Titanium alloy uns r56400 nut

Material Specification:

Ams 4928 assn standard single material response nut or ams 4967 assn standard single material response nut

Surface Treatment:

Passivate sleeve

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response sleeve

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A040a0