NSN 5320-01-336-6422

Blind Rivet - Page 1 of 1



View Online at https://aerobasegroup.com/nsn/5320-01-336-6422

Head	Ctvi	

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.1965 inches and 0.1985 inches

Shank Style:

Threaded self-plugging shank w/sleeve

Head Major Diameter:

Between 0.378 inches and 0.385 inches

Expansion Device:

Threaded stem

Grip Length:

Between 0.500 inches and 0.550 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Special Features:

Complete top surface of nut head shall be powder blasted to produce a surface finish of ra 50/80 mirco inches after all manufacturing operations. Powder blasting on remainder of nut body is optional

Material:

Titanium alloy uns r56400 nut

Material Specification:

Ams 5732 assn standard single material response stem

Surface Treatment:

Passivate stem

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A040a0