

View Online at <https://aerobasegroup.com/nsn/5320-01-338-4190>

**Fastener Length:**

Between 0.812 inches and 0.832 inches

**Head Style:**

Undersized oval countersunk

**Head Height:**

Between 0.003 inches and 0.007 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Straight with tapered tip

**Head Major Diameter:**

Between 0.3505 inches and 0.3555 inches

**Head Minor Diameter:**

Between 0.321 inches and 0.331 inches

**Countersink Height:**

0.069 inches

**Chamfer Length:**

0.260 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.563 inches and 0.625 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Tail end of rivet is 45cb titanium alloy per ams 4982

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A040a0

**Mil-std (military Standard):**

Mil-r-83459 spec.