NSN 5320-01-338-4191

Solid Rivet - Page 1 of 1



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Fastener Length:
Between 0.617 inches and 0.637 inches
Head Style:
Undersized oval countersunk
Head Height:
Between 0.004 inches and 0.008 inches
Shank Diameter:
Between 0.2490 inches and 0.2495 inches
Shank Style:
Straight with tapered tip
Head Major Diameter:
Between 0.4735 inches and 0.4785 inches
Head Minor Diameter:
Between 0.441 inches and 0.451 inches
Countersink Height:
0.095 inches
Chamfer Length:
0.315 inches
Lubrication:
Cetyl alcohol
Grip Length:
Between 0.313 inches and 0.375 inches
Shear Strength:
95000 single pounds per square inch
Countersink Angle:
Between 99.0 degrees and 101.0 degrees
Special Features:
Tail end of rivet is 45cb titanium alloy per ams 4982
Material:
Titanium alloy uns r56400
Material Specification:
Ams 4967 assn standard single material response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

Mil-std (military Standard): Mil-r-83459 spec.

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