## NSN 5320-01-338-4222

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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 1.557 inches and 1.577 inches

#### Head Style:

Flush countersunk

## Width Between Flats:

Between 0.1270 inches and 0.1295 inches

## Shank Diameter:

Between 0.3020 inches and 0.3120 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.4689 inches and 0.4739 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

## Grip Length:

Between 1.182 inches and 1.192 inches

## Thready Qty Per Inch (tpi):

24

#### Thread Size:

0.312 inches

#### Shear Strength:

95000 single pounds per square inch

#### **Countersink Angle:**

100.0 degrees

## **Special Features:**

Identify with color code black on thread end

#### Material:

Titanium alloy uns r56400

#### **Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

#### Surface Treatment:

Aluminum

## Surface Treatment Specification:

Hi-kote 1, spec. 294, cagec 73197 mfr ref single treatment response

## Thread Series Designator:

Unjf

## Shelf Life:

N/a

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Unit Of Measure:

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Demilitarization:

No

Fiig:

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