

View Online at <https://aerobasegroup.com/nsn/5320-01-338-4244>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.565 inches and 0.585 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.3486 inches and 0.3536 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.245 inches and 0.255 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Identify with black dye or paint on the thread end

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Hi-kote 1 per spec. 294, cagec 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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