

View Online at <https://aerobasegroup.com/nsn/5320-01-341-9517>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.760 inches and 0.785 inches

Head Style:

Flush countersunk

Shank Diameter:

0.2624 inches

Shank Style:

Pin-rivet, tapered, threaded

Head Major Diameter:

0.413 inches

Tip Diameter:

0.2564 inches

Lubrication:

Dry film and cetyl alcohol

Grip Length:

Between 0.427 inches and 0.442 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Thread Size:

0.250 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1724 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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