

View Online at <https://aerobasegroup.com/nsn/5320-01-346-1625>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Collar Outside Diameter:**

Between 0.465 inches and 0.475 inches

**Collarheight:**

0.540 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Collar Inside Diameter:**

0.270 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Collar Style:**

Threaded (break off) type

**Heat Treatment:**

H-1025 strain hardened

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A530g0