

View Online at <https://aerobasegroup.com/nsn/5320-01-347-5421>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.1970 inches and 0.1990 inches

**Shank Style:**

Threaded self-plugging shank w/sleeve

**Head Major Diameter:**

0.270 inches

**Expansion Device:**

Threaded stem

**Lubrication:**

Dry film or paraffin wax or cetyl alcohol

**Grip Length:**

Between 0.282 inches and 0.344 inches

**Features Provided:**

Drive nut

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Drive nut color light gray. Complete top surface of head of nut shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing operations

**Material:**

Titanium alloy uns r56400 nut

**Material Specification:**

Ams 4928 assn standard single material response nut or ams 4967 assn standard single material response nut

**Surface Treatment:**

Passivate sleeve

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response sleeve

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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