# NSN 5320-01-348-4913

Blind Rivet - Page 1 of 1



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Head	Ctvi	

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:** 

Between 0.1965 inches and 0.1985 inches

**Shank Style:** 

Threaded self-plugging shank w/sleeve

**Head Major Diameter:** 

Between 0.378 inches and 0.385 inches

**Expansion Device:** 

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

**Grip Length:** 

Between 0.450 inches and 0.500 inches

**Countersink Angle:** 

Between 99.0 degrees and 101.0 degrees

#### **Special Features:**

Complete top surface of nut head shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing operations. Powder blasting on remainder of nut body is optional

#### Material:

Titanium alloy uns r56400 nut

#### **Material Specification:**

Mil-t-9047 military specification 1st material response nut or ams 4928 assn standard 2nd material response nut or ams 4967 assn standard 3rd material response nut

#### **Surface Treatment:**

Passivate stem

### **Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A040a0

## Mil-std (military Standard):

Mil-t-9047 spec.