# NSN 5320-01-348-4915

Blind Rivet - Page 1 of 1



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Head	Styl	۵.
Head	ULVI	ͺ.

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

#### **Shank Diameter:**

Between 0.1625 inches and 0.1645 inches

#### **Shank Style:**

Threaded self-plugging shank w/sleeve

# **Head Major Diameter:**

Between 0.325 inches and 0.332 inches

#### **Expansion Device:**

Threaded stem

#### Lubrication:

Dry film or cetyl alcohol or paraffin wax

#### **Grip Length:**

Between 0.250 inches and 0.300 inches

#### **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

### **Special Features:**

Complete top surface of nut head shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing operations. Powder blasting on remainder of nut body is operational

#### Material:

Titanium alloy uns r56400 nut

#### **Material Specification:**

Mil-t-9047 military specification 1st material response nut or ams 4928 assn standard 2nd material response nut or ams 4967 assn standard 3rd material response nut

### **Surface Treatment:**

Passivate stem

# **Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response stem

#### Shelf Life:

N/a

# Unit Of Measure:

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# Demilitarization:

No

# Fiig:

A040a0

# Mil-std (military Standard):

Mil-t-9047 spec.