# NSN 5320-01-348-4920

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## Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

# Shank Diameter:

Between 0.1965 inches and 0.1985 inches

# Shank Style:

Threaded self-plugging shank w/sleeve

# Head Major Diameter:

Between 0.378 inches and 0.385 inches

#### **Expansion Device:**

Threaded stem

Lubrication:

Dry film or cetyl alcohol or paraffin wax

#### Grip Length:

Between 0.450 inches and 0.500 inches

#### **Countersink Angle:**

Between 129.0 degrees and 131.0 degrees

#### **Special Features:**

Complete top surface of nut head shall be powder blasted to produce a surface finish of ra 50/80 micro inches after all manufacturing

operations. Powder blasting on remainder of nut body is optional

#### Material:

Titanium alloy uns r56400 nut

#### **Material Specification:**

Mil-t-9047 military specification 1st material response nut or ams 4928 assn standard 2nd material response nut or ams 4967 assn standard

3rd material response nut

# Surface Treatment:

Passivate stem

#### Surface Treatment Specification:

Qq-p-35 federal specification single treatment response stem

#### Shelf Life:

N/a

#### Unit Of Measure:

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# Demilitarization:

No

#### Fiig:

A040a0

Mil-std (military Standard):

Mil-t-9047 spec.