# NSN 5320-01-349-9770

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Fastener Length:

Between 2.003 inches and 2.023 inches

#### Head Style:

Flush countersunk

### Width Between Flats:

Between 0.0791 inches and 0.0806 inches

## Shank Diameter:

Between 0.1890 inches and 0.1895 inches

#### Shank Style:

Pin-rivet, straight, threaded

#### Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

#### Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

### Grip Length:

Between 1.683 inches and 1.693 inches

## Thready Qty Per Inch (tpi):

32

## Min. Tensile Strength (psi):

220000 pounds per square inch

### **Thread Size:**

0.190 inches

### Shear Strength:

125000 single pounds per square inch

### **Countersink Angle:**

100.0 degrees

### **Special Features:**

Light blue identification on top of head

Material:

Nickel alloy 718

# Material Specification:

Ams 5662 assn standard single material response

# Surface Treatment:

Passivate

# Surface Treatment Specification:

Spec. 258, cagec 73197 mfr ref single treatment response

# **Thread Series Designator:**

Unjf

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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