

View Online at <https://aerobasegroup.com/nsn/5320-01-352-3412>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 3.2600 inches and 3.2800 inches

Head Style:

Cooper's

Head Height:

Between 0.0630 inches and 0.0870 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.7000 inches and 0.8000 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 2.8700 inches and 2.8800 inches

Thread Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Shear Strength:

95000 single pounds per square inch

Countersink Angle:

Between 155.0 degrees and 157.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0