

View Online at <https://aerobasegroup.com/nsn/5320-01-352-3412>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 3.2600 inches and 3.2800 inches

**Head Style:**

Cooper's

**Head Height:**

Between 0.0630 inches and 0.0870 inches

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.7000 inches and 0.8000 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 2.8700 inches and 2.8800 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Shear Strength:**

95000 single pounds per square inch

**Countersink Angle:**

Between 155.0 degrees and 157.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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