

View Online at <https://aerobasegroup.com/nsn/5320-01-354-5680>

Thread Class:

3b

Thread Direction:

Right-hand

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.255 inches and 0.257 inches

Shank Style:

Blind rivet, nut and bolt (assembly)

Head Major Diameter:

Between 0.312 inches and 0.317 inches

Expansion Device:

Expander

Grip Length:

0.188 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.164 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp 431 expandersteel comp 305 sleeve

Material Specification:

Ams 5628 assn standard single material response expanderqq-s-763 federal specification single material response sleeve

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A040a0