

View Online at <https://aerobasegroup.com/nsn/5320-01-354-5680>

**Thread Class:**

3b

**Thread Direction:**

Right-hand

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.255 inches and 0.257 inches

**Shank Style:**

Blind rivet, nut and bolt (assembly)

**Head Major Diameter:**

Between 0.312 inches and 0.317 inches

**Expansion Device:**

Expander

**Grip Length:**

0.188 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.164 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp 431 expandersteel comp 305 sleeve

**Material Specification:**

Ams 5628 assn standard single material response expanderqq-s-763 federal specification single material response sleeve

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, ty2, cl2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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