

View Online at <https://aerobasegroup.com/nsn/5320-01-356-0109>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.760 inches and 0.780 inches

Head Style:

Err-090

Head Height:

Between 0.080 inches and 0.090 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.370 inches and 0.380 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

50.0 rockwell a head and 80.0 rockwell a head

Thread Size:

0.250 inches

Shear Strength:

95000 single pounds per square inch

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0