

View Online at <https://aerobasegroup.com/nsn/5320-01-358-3677>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.2525 inches and 1.2725 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.2580 inches and 0.3050 inches

Lubrication:

Cetyl alcohol

Grip Length:

Between 0.9325 inches and 0.9425 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.1900 inches

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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