

View Online at <https://aerobasegroup.com/nsn/5320-01-358-9273>

**Head Style:**

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

**Shank Diameter:**

Between 0.326 inches and 0.328 inches

**Shank Style:**

Self-plugging mechanically locked stem

**Head Major Diameter:**

Between 0.5449 inches and 0.5451 inches

**Expansion Device:**

Serrated stem-type w

**Grip Length:**

Between 0.406 inches and 0.470 inches

**Min. Tensile Strength (psi):**

5200 pounds per square inch

**Shear Strength:**

8500 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel locking ring or iron alloy 660 locking ringsteel comp 4027 sleeve or steel comp 4037 sleevesteel comp 8740 stem

**Material Specification:**

Ams 5737 assn standard all material responses locking ringaisi assn standard all material responses sleeveaisi assn standard single material response stem

**Surface Treatment:**

Cadmium locking ring or passivate locking ringcadmium sleevecadmium stem

**Surface Treatment Specification:**

Mil-f-81177 military specification 1st treatment response locking ring or qq-p-35 federal specification 2nd treatment response locking ringmil-f-81177 military specification single treatment response sleeve mil-f-81177 military specification single treatment response stem

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A040a0

**Mil-std (military Standard):**

Mil-f-81177 spec.