

View Online at <https://aerobasegroup.com/nsn/5320-01-358-9280>

Head Style:

Flush (flat) countersunk (included angle - less than 135 degrees w or w/o chamfer)

Shank Diameter:

Between 0.213 inches and 0.215 inches

Shank Style:

Self-plugging mechanically locked stem

Head Major Diameter:

Between 0.3270 inches and 0.3272 inches

Expansion Device:

Serrated stem-type w

Grip Length:

Between 0.469 inches and 0.532 inches

Min. Tensile Strength (psi):

2100 pounds per square inch

Shear Strength:

3450 single pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel locking ring or iron alloy 660 locking ringsteel comp 4027 sleeve or steel comp 4037 sleevesteel comp 8740 stem

Material Specification:

Ams 5737 assn standard all material responses locking ringaisi assn standard all material responses sleeveaisi assn standard single material response stem

Surface Treatment:

Cadmium locking ring or passivate locking ringcadmium sleevecadmium stem

Surface Treatment Specification:

Mil-f-81177 military specification 1st treatment response locking ring or qq-p-35 federal specification 2nd treatment response locking ringmil-f-81177 military specification single treatment response sleeve mil-f-81177 military specification single treatment response stem

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A040a0

Mil-std (military Standard):

Mil-f-81177 spec.