

View Online at <https://aerobasegroup.com/nsn/5320-01-359-4673>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.8775 inches and 0.9875 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0791 inches and 0.0806 inches

**Shank Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.2966 inches and 0.3016 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.5575 inches and 0.5675 inches

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

50.0 rockwell a head and 80.0 rockwell a head

**Thread Size:**

0.190 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Top surface of head shall be powder blasted

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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