

View Online at <https://aerobasegroup.com/nsn/5320-01-359-6985>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 2.1975 inches and 2.2175 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2641 inches and 0.2651 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 1.8075 inches and 1.8175 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.2500 inches

Countersink Angle:

100.0 degrees

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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