

View Online at <https://aerobasegroup.com/nsn/5320-01-359-6985>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 2.1975 inches and 2.2175 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2641 inches and 0.2651 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.5018 inches and 0.5066 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 1.8075 inches and 1.8175 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.2500 inches

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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