

View Online at <https://aerobasegroup.com/nsn/5320-01-365-1801>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.627 inches and 0.647 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0791 inches and 0.0806 inches

Shank Diameter:

Between 0.1879 inches and 0.1885 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.258 inches and 0.305 inches

Hole Depth:

Between 0.258 inches and 0.305 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

End Application:

W/s: joint stars target radar system; aircraft, stratalifter c-135

Grip Length:

Between 0.307 inches and 0.317 inches

Thready Qty Per Inch (tpi):

32

Minimum Yield Strength:

95000 pounds per square inch

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Special Features:

Threads colored green

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response or ams 5731 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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