

View Online at <https://aerobasegroup.com/nsn/5320-01-365-5939>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Orange

**Fastener Length:**

Between 0.7600 inches and 0.7800 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.5026 inches and 0.5111 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.3700 inches and 0.3800 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

210000 pounds per square inch

**Thread Size:**

0.2500 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

130.0 degrees

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Hi-shear spec. 258 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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