

View Online at <https://aerobasegroup.com/nsn/5320-01-365-7277>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Orange

**Fastener Length:**

Between 1.247 inches and 1.267 inches

**Head Style:**

Countersunk w/reverse chamfer

**Head Height:**

Between 0.045 inches and 0.055 inches

**Hole Diameter:**

Between 0.104 inches and 0.114 inches

**Shoulder Diameter:**

Between 0.2095 inches and 0.2100 inches

**Shoulder Length:**

Between 0.812 inches and 0.822 inches

**Shank Diameter:**

0.1900 inches

**Shank Style:**

Err-090

**Head Major Diameter:**

Between 0.295 inches and 0.315 inches

**Hole Depth:**

Between 0.115 inches and 0.315 inches

**Lubrication:**

Solid film

**Grip Length:**

Between 0.812 inches and 0.822 inches

**Thread Size:**

0.190 inches

**Shear Strength:**

115000 single pounds per square inch

**Countersink Angle:**

45.0 degrees

**Special Features:**

32 thds per in.

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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