

View Online at <https://aerobasegroup.com/nsn/5320-01-365-7277>

Thread Class:

3a

Thread Direction:

Right-hand

Identification Code Color:

Orange

Fastener Length:

Between 1.247 inches and 1.267 inches

Head Style:

Countersunk w/reverse chamfer

Head Height:

Between 0.045 inches and 0.055 inches

Hole Diameter:

Between 0.104 inches and 0.114 inches

Shoulder Diameter:

Between 0.2095 inches and 0.2100 inches

Shoulder Length:

Between 0.812 inches and 0.822 inches

Shank Diameter:

0.1900 inches

Shank Style:

Err-090

Head Major Diameter:

Between 0.295 inches and 0.315 inches

Hole Depth:

Between 0.115 inches and 0.315 inches

Lubrication:

Solid film

Grip Length:

Between 0.812 inches and 0.822 inches

Thread Size:

0.190 inches

Shear Strength:

115000 single pounds per square inch

Countersink Angle:

45.0 degrees

Special Features:

32 thds per in.

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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