

View Online at <https://aerobasegroup.com/nsn/5320-01-370-9132>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.0100 inches and 1.0300 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.5026 inches and 0.5111 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.6200 inches and 0.6300 inches

Min. Tensile Strength (psi):

210000 pounds per square inch

Thread Size:

0.2500 inches

Shear Strength:

210000 single pounds per square inch

Countersink Angle:

130.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear spec. 258, caged 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0