

View Online at <https://aerobasegroup.com/nsn/5320-01-372-2358>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.135 inches and 1.155 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.5026 inches and 0.5111 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.745 inches and 0.755 inches

Thread Size:

0.250 inches

Shear Strength:

12260 double pounds per square inch

Countersink Angle:

130.0 degrees

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Hi-shear spec. 258, 73197 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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