

View Online at <https://aerobasegroup.com/nsn/5320-01-372-7208>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.198 inches and 1.218 inches

Head Style:

Err-090

Head Height:

Between 0.080 inches and 0.090 inches

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.415 inches and 0.440 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.808 inches and 0.818 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

5820 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Special Features:

Surface coating hi-shear specification 305, type 1, color blue

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

73197-hl12vf-8-13 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0