

View Online at <https://aerobasegroup.com/nsn/5320-01-373-4913>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.996 inches and 1.021 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

0.326 inches

**Shank Style:**

Pin-rivet, tapered, threaded

**Head Major Diameter:**

Between 0.444 inches and 0.494 inches

**Tip Diameter:**

0.316 inches

**Lubrication:**

Dry film or cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.615 inches and 0.630 inches

**Thready Qty Per Inch (tpi):**

24

**Thread Size:**

0.312 inches

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

One oblong hole 0.120in. Lg. 0.290in. from top of head, thd hole through longitudinal center line of head 8-32unjc-3b

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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