

View Online at <https://aerobasegroup.com/nsn/5320-01-375-7685>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.947 inches and 0.967 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.557 inches and 0.567 inches

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Furnished with one collar (shear off type)

Material:

Steel comp 4130 or steel comp 4140 or steel comp 8740

Material Specification:

Mil-s-6785 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Q-p-416 federal specification 13th treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0

Mil-std (military Standard):

Mil-s-6785 spec.