

View Online at <https://aerobasegroup.com/nsn/5320-01-375-9824>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.698 inches and 0.718 inches

Head Style:

Flush countersunk

Width Between Flats:

Between 0.0947 inches and 0.0967 inches

Shank Diameter:

Between 0.2802 inches and 0.2807 inches

Shank Style:

Pin-riquet, straight, threaded

Head Major Diameter:

Between 0.5018 inches and 0.5066 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.308 inches and 0.318 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

5820 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

11800 double pounds per square inch

Countersink Angle:

100.0 degrees

Special Features:

Surface coating hi-shear specification 306 type 1, color blue

Material:

Titanium alloy

Material Specification:

Ams 4928 assn standard single material response or asm 4967 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

73197-hl413vf-8-5 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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