

View Online at <https://aerobasegroup.com/nsn/5320-01-376-0863>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Bronze

**Fastener Length:**

Between 1.197 inches and 1.217 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.807 inches and 0.817 inches

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Furnished with stainless steel threaded (break off) type collar.

**Material:**

Steel comp e4340 body or steel comp 4140 body or steel comp 8740 body

**Material Specification:**

Mil-s-5000 military specification 1st material response body or mil-s-5626 military specification 2nd material response body or mil-s-6049 military specification 3rd material response body

**Surface Treatment:**

Cadmium body

**Surface Treatment Specification:**

Qq-p-416, type ii, class2 federal specification single treatment response body

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A528u0

**Mil-std (military Standard):**

Mil-s-5000 spec.