

View Online at <https://aerobasegroup.com/nsn/5320-01-378-9503>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.635 inches and 0.655 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.248 inches and 0.249 inches

**Shank Style:**

Pin-riquet, tapered, threaded

**Head Major Diameter:**

Between 0.389 inches and 0.394 inches

**Tip Diameter:**

Between 0.241 inches and 0.244 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.245 inches and 0.255 inches

**Min. Tensile Strength (psi):**

3700 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A528u0