

View Online at <https://aerobasegroup.com/nsn/5320-01-378-9503>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.635 inches and 0.655 inches

Head Style:

Flush countersunk

Shank Diameter:

Between 0.248 inches and 0.249 inches

Shank Style:

Pin-riquet, tapered, threaded

Head Major Diameter:

Between 0.389 inches and 0.394 inches

Tip Diameter:

Between 0.241 inches and 0.244 inches

Lubrication:

Cetyl alcohol, specification 305, hi-shear corp

Grip Length:

Between 0.245 inches and 0.255 inches

Min. Tensile Strength (psi):

3700 pounds per square inch

Thread Size:

0.250 inches

Shear Strength:

9300 double pounds per square inch

Countersink Angle:

100.0 degrees

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A528u0