

View Online at <https://aerobasegroup.com/nsn/5320-01-384-9513>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.8325 inches

**Head Style:**

Flush countersunk

**Shank Diameter:**

Between 0.0589 inches and 0.0610 inches

**Shank Style:**

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

0.4375 inches

**Thread Size:**

0.2500 inches

**Shear Strength:**

125000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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