

View Online at <https://aerobasegroup.com/nsn/5320-01-390-3822>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Identification Code Color:**

Green

**Fastener Length:**

Between 0.885 inches and 0.905 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.5018 inches and 0.5066 inches

**Lubrication:**

Solid film and cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

Between 0.495 inches and 0.505 inches

**Min. Tensile Strength (psi):**

7750 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

12260 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

73197-hlt423 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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