

View Online at <https://aerobasegroup.com/nsn/5320-01-390-8510>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.900 inches and 1.920 inches

**Head Style:**

Err-090

**Width Between Flats:**

Between 0.104 inches and 0.119 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.2966 inches and 0.3016 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

1.500 inches

**Min. Tensile Strength (psi):**

2000 pounds per square inch

**Thread Size:**

0.190 inches

**Shear Strength:**

5380 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Groove located between shank and threads 0.130 inch wide

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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