

View Online at <https://aerobasegroup.com/nsn/5320-01-391-1369>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

0.637 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

0.080 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

0.300 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.312 inches

**Thread Size:**

0.183 inches

**Shear Strength:**

85000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Furnished with undersize thd dia

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 mfr ref single material response or ams5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Hi-shear no. 358 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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