

View Online at <https://aerobasegroup.com/nsn/5320-01-391-1389>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.823 inches and 0.843 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.442 inches and 0.473 inches

**Lubrication:**

Cetyl alcohol

**Grip Length:**

Between 0.376 inches and 0.438 inches

**Min. Tensile Strength (psi):**

4760 pounds per square inch

**Thread Size:**

0.250 inches

**Shear Strength:**

9300 double pounds per square inch

**Countersink Angle:**

100.0 degrees

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

88277-3d0008 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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