

View Online at <https://aerobasegroup.com/nsn/5320-01-391-2234>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

1.020 inches

**Head Style:**

Flush countersunk

**Width Between Flats:**

Between 0.0947 inches and 0.0967 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-riquet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Lubrication:**

Cetyl alcohol, specification 305, hi-shear corp

**Grip Length:**

0.625 inches

**Thread Size:**

0.2425 inches

**Shear Strength:**

85000 single pounds per square inch

**Countersink Angle:**

100.0 degrees

**Special Features:**

Furnished w/ undersized thd dia

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Hi-shear no. 358 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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