

View Online at <https://aerobasegroup.com/nsn/5320-01-391-2253>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 1.003 inches and 1.023 inches

Head Style:

Err-090

Head Height:

Between 0.010 inches and 0.015 inches

Width Between Flats:

Between 0.104 inches and 0.119 inches

Shank Diameter:

Between 0.1890 inches and 0.1895 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.2966 inches and 0.3016 inches

Head Minor Diameter:

Between 0.282 inches and 0.295 inches

Countersink Height:

Between 0.0460 inches and 0.0485 inches

Lubrication:

Solid film and cetyl alcohol

Grip Length:

Between 0.683 inches and 0.693 inches

Thready Qty Per Inch (tpi):

32

Thread Size:

0.190 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin-rivet, threaded

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4967 assn standard single material response or ams 4928 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

88277-3d0098 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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