

View Online at <https://aerobasegroup.com/nsn/5320-01-391-2253>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 1.003 inches and 1.023 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.010 inches and 0.015 inches

**Width Between Flats:**

Between 0.104 inches and 0.119 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.2966 inches and 0.3016 inches

**Head Minor Diameter:**

Between 0.282 inches and 0.295 inches

**Countersink Height:**

Between 0.0460 inches and 0.0485 inches

**Lubrication:**

Solid film and cetyl alcohol

**Grip Length:**

Between 0.683 inches and 0.693 inches

**Thready Qty Per Inch (tpi):**

32

**Thread Size:**

0.190 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-rivet, threaded

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4967 assn standard single material response or ams 4928 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

88277-3d0098 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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