

View Online at <https://aerobasegroup.com/nsn/5320-01-391-2277>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Fastener Length:**

Between 0.635 inches and 0.655 inches

**Head Style:**

Err-090

**Head Height:**

Between 0.010 inches and 0.015 inches

**Width Between Flats:**

Between 0.122 inches and 0.142 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Shank Style:**

Pin-rivet, straight, threaded

**Head Major Diameter:**

Between 0.3898 inches and 0.3948 inches

**Head Minor Diameter:**

Between 0.375 inches and 0.388 inches

**Countersink Height:**

Between 0.0600 inches and 0.0625 inches

**Lubrication:**

Solid film and cetyl alcohol

**End Application:**

C-17

**Grip Length:**

Between 0.245 inches and 0.255 inches

**Thready Qty Per Inch (tpi):**

28

**Thread Size:**

0.250 inches

**Countersink Angle:**

100.0 degrees

**Product Name:**

Pin-rivet, threaded

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4967 assn standard single material response or ams4928 assn standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

88277-3d0098 manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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