

View Online at <https://aerobasegroup.com/nsn/5320-01-391-2277>

Thread Class:

3a

Thread Direction:

Right-hand

Fastener Length:

Between 0.635 inches and 0.655 inches

Head Style:

Err-090

Head Height:

Between 0.010 inches and 0.015 inches

Width Between Flats:

Between 0.122 inches and 0.142 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Style:

Pin-rivet, straight, threaded

Head Major Diameter:

Between 0.3898 inches and 0.3948 inches

Head Minor Diameter:

Between 0.375 inches and 0.388 inches

Countersink Height:

Between 0.0600 inches and 0.0625 inches

Lubrication:

Solid film and cetyl alcohol

End Application:

C-17

Grip Length:

Between 0.245 inches and 0.255 inches

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Countersink Angle:

100.0 degrees

Product Name:

Pin-rivet, threaded

Material:

Titanium alloy uns r56400

Material Specification:

Ams4967 assn standard single material response or ams4928 assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

88277-3d0098 manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A528u0